

SUPPLEMENTARY MATERIAL TO
**The influence of the annealing mode on stress elimination in a
foam glass structure**

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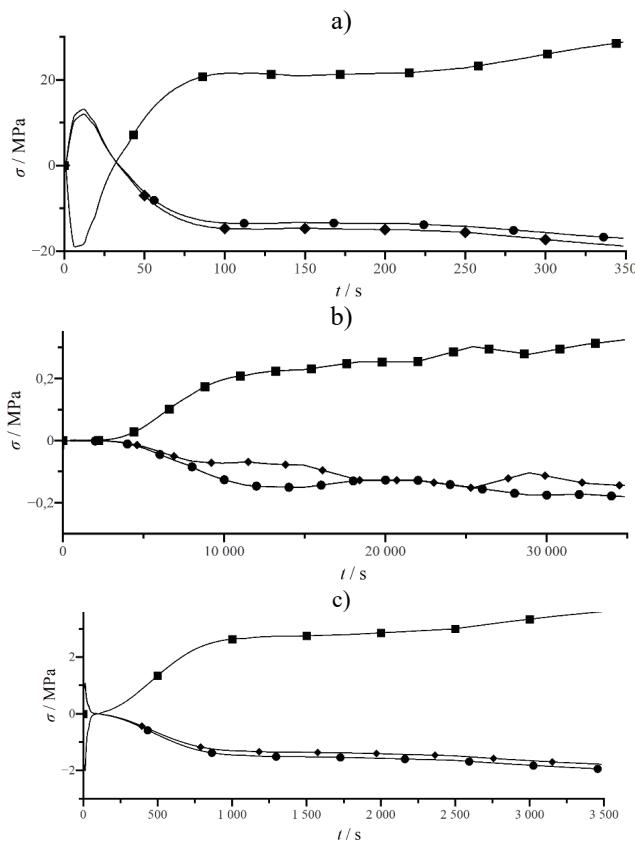


Fig. S-1. Stresses during cooling of foam glass at different rates: a) $100\text{ }^{\circ}\text{C min}^{-1}$; b) $10\text{ }^{\circ}\text{C min}^{-1}$; c) $1\text{ }^{\circ}\text{C min}^{-1}$. Layers: ♦ – upper, ■ – centre, ● – bottom.

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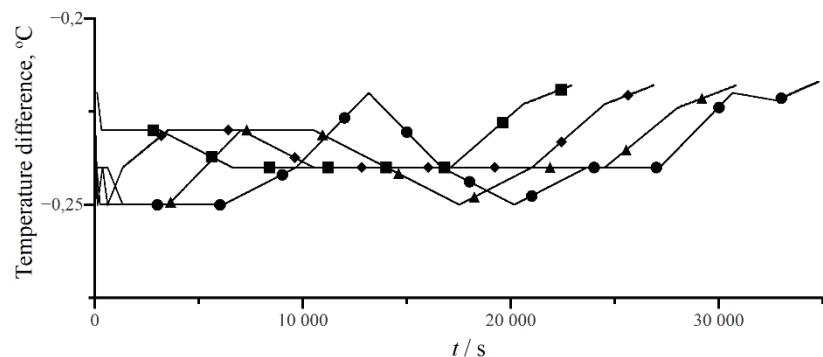


Fig. S-2. The temperature difference of the subsurface layer of the sample depending on various temperatures from the onset of cooling, initial annealing temperature: ■ – 600 °C, ♦ – 700 °C, ▲ – 800 °C, ● – 900 °C.

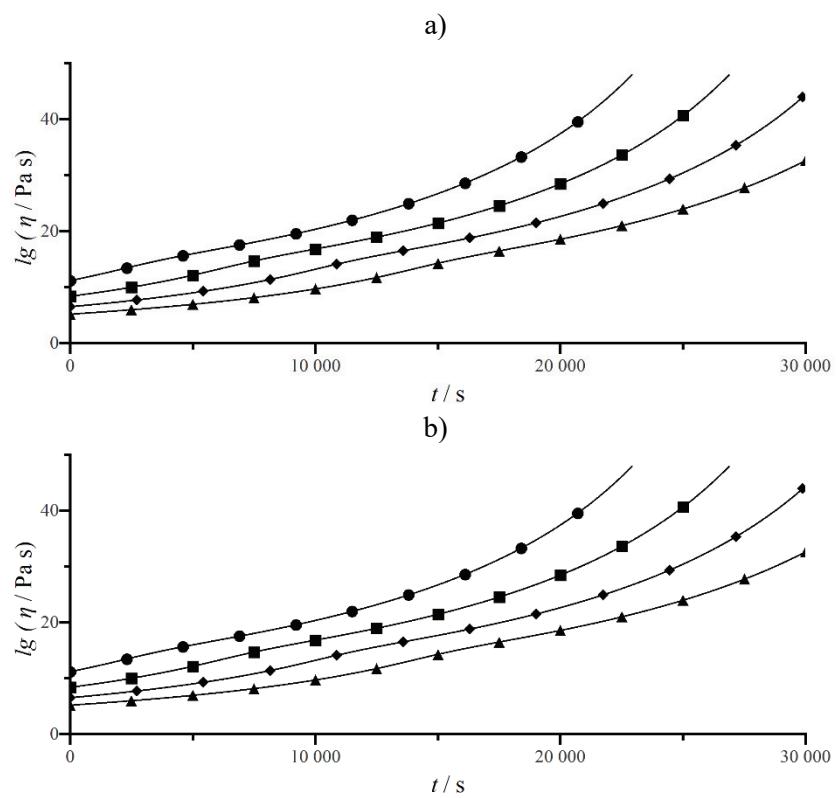


Fig. S-3. The viscosity of the layers in dependence on different temperatures at the beginning of cooling: a) the viscosity of the subsurface layer, initial annealing temperature; b) the viscosity of the Central layer, initial annealing temperature. ● – 600 °C, ■ – 700 °C, ♦ – 800 °C, ▲ – 900 °C.

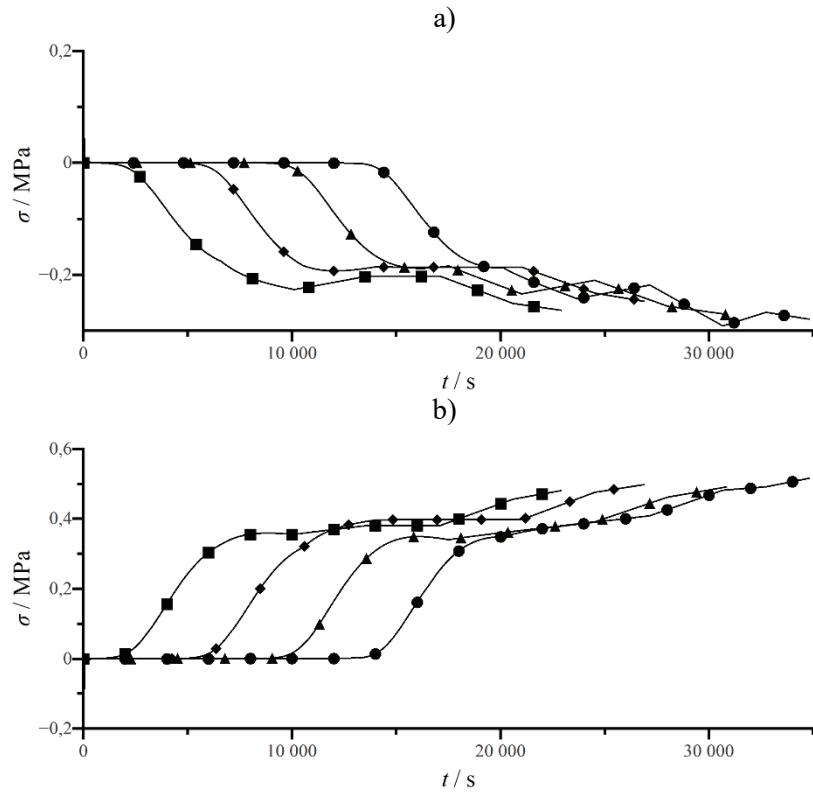


Fig. S-4. Stresses in foam glass during cooling with different initial annealing temperatures: a) surface layer, initial annealing temperature b) the central layer, initial annealing temperature.
 ■ – 600 °C, ♦ – 700 °C, ▲ – 800 °C, ● – 900 °C.

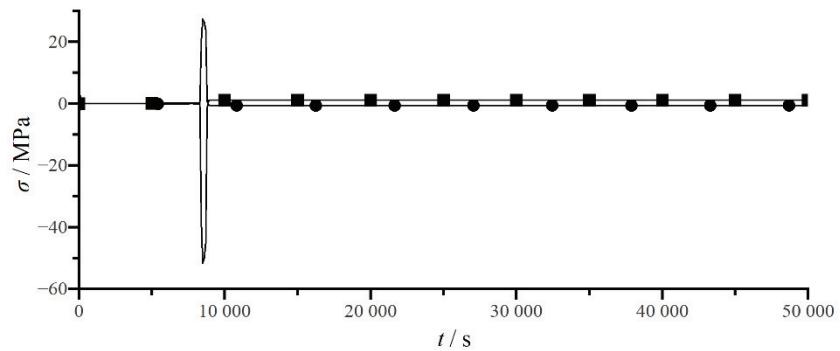


Fig. S-5. Stresses in foam glass, layers: ● – subsurface, ■ – centre.

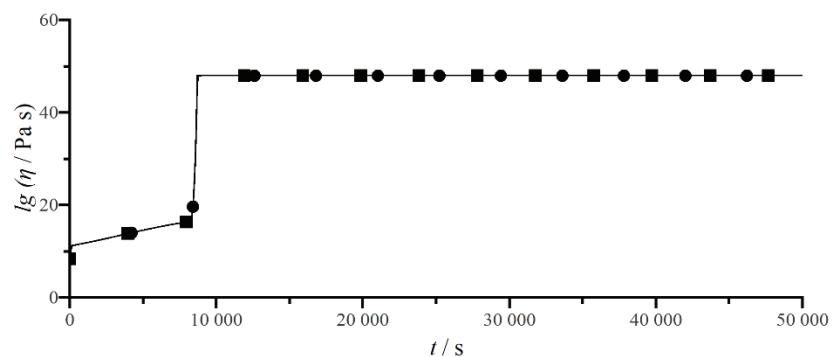


Fig. S-6. The viscosity of the layers of foam glass, layers: ● – subsurface, ■ – centre.

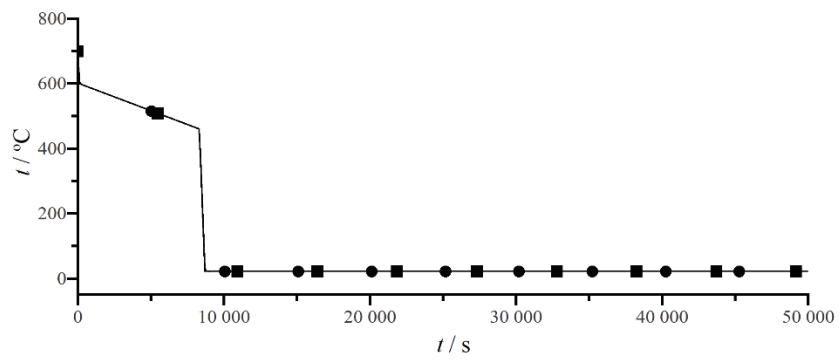


Fig. S-7. The temperature of the layers of foam glass, layers: ● – subsurface, ■ – centre.